



#### Presentation for







### Parabolic Trough Solar Concentrator (PTSC)

Indigenously designed & developed Parabolic Trough Solar Concentrator (PTSC) to generate Hot Water, Hot Air & Steam





#### ✓ Biomass Gasifier for CHP application –

Replace Fossil Fuels in Power & Thermal

applications.



**Biochar based Fertilizers** *By-product Biochar converted into Soil Sequestration input.* 





#### **Energy Plantations**

Integrated with Biomass Gasifier Plants



#### Briquetting of Agro & Animal Waste



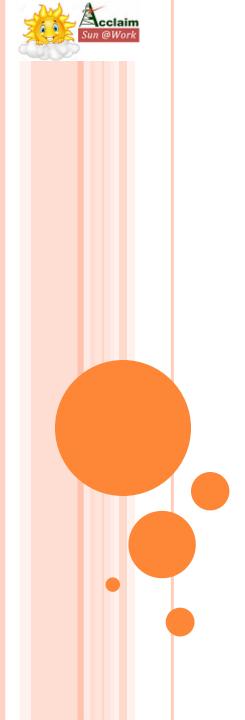


#### **Biomethanation**

BARC "Nisargruna" Twin Digester Technology for converting Kitchen, Food, Plant, animal and other biodegradable Waste-2-Value



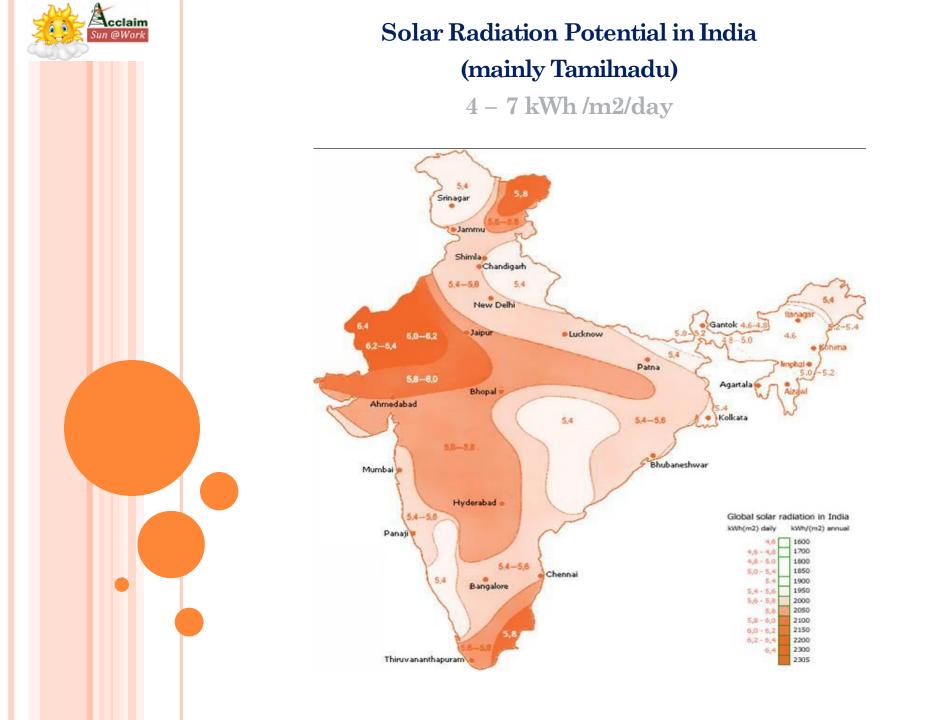


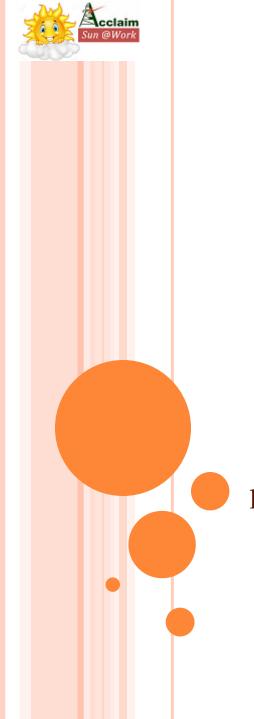




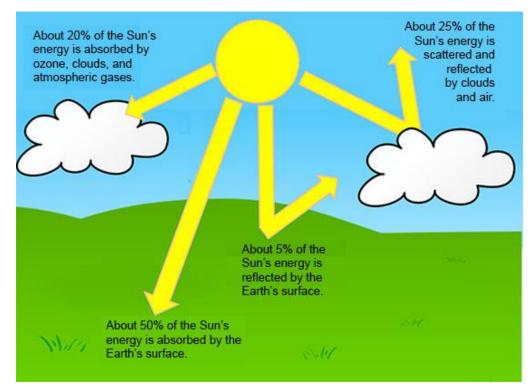
### Free Gift of Nature to mankind



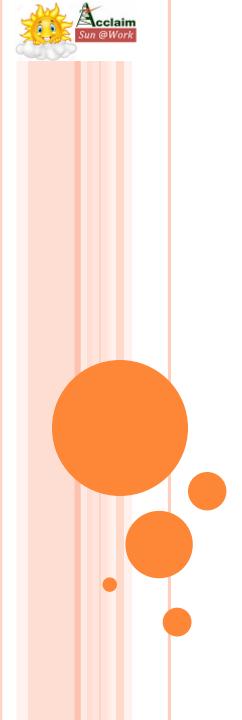




#### **It's Renewable Energy**



Solar energy is the most reliable, abundant and humanity's oldest energy source. Sun produces 4 x 10<sup>26</sup> watts of energy every second. In one hour more sunlight falls on earth than what is used by the entire population in one year. It will last another 5 billion years.



# **Why Solar Thermal**



PV 12% to 15% efficient

Concentrated Solar Thermal 72% efficient

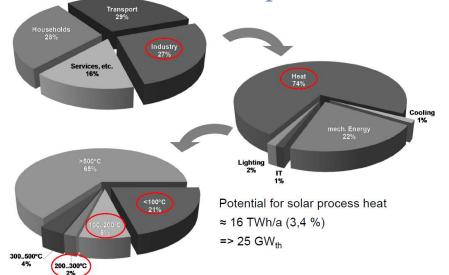


### **PROCESS HEAT APPLICATIONS**

Industrial sector is second largest consumer of energy in India (28%)

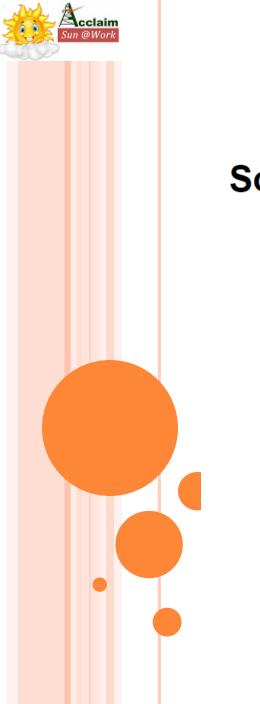
Yet electricity (21%) is a relatively small constituent of industrial demand

Rest of demand is met by coal, biomass, oil products and gas, which indicate that a large amount of energy in the industrial sector is used to provide thermal energy/heat



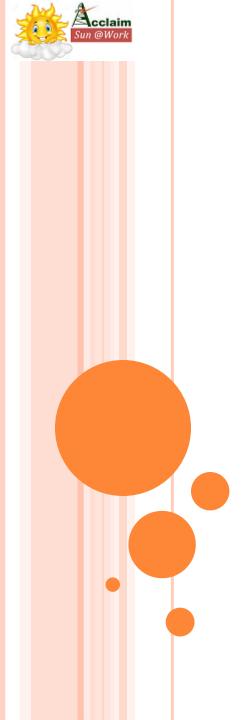
Potential for solar process heat





# Solar heat for industrial processes – Technology and potential

- 1. Potential and application areas
- 2. System integration and collectors
- 3. Existing solar process heat systems
- 4. Conclusion



### Potential and application areas

Space Heating and Water Heating Two LARGE ENERGY consumers



Solar Thermal will reduce hot water costs by 60%

# And

Industrial Process Heat



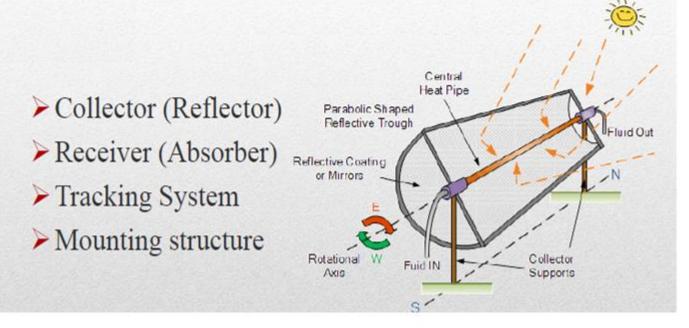
#### **Industries and potential Solar Thermal Applications**

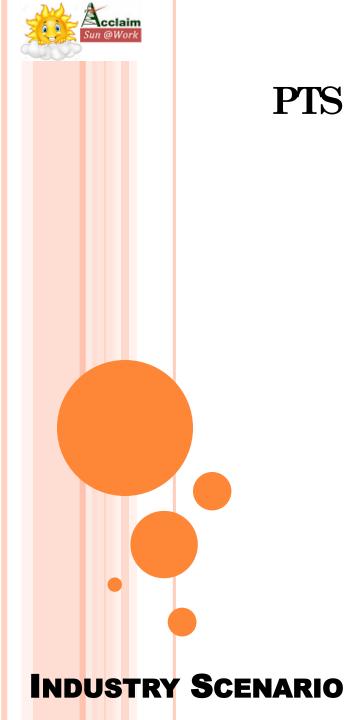
Industry	Applications		
Textile	Bleaching, Drying, Heat Treatment, Mercerizing, Effluent Treatment		
Plastic/Polymer	Extrusion, Drying, Effluent Treatment		
Automobile	Cleaning, Paint Drying, Degreasing, Effluent Treatment		
Chemical	Heat Treatment, Drying, Extraction, Galvanizing, Boiling, Distillation, Effluent Treatment		
Pharmaceutical	Drying, Process Heating and Chilling, Sterilization, Effluent Treatment		
Paper & Pulp	Bleaching, Drying, Kraft Pulping, Effluent Treatment		
Services Sectors – Hotel & Hospital	Washing, Laundry, Cooking, Air conditioning, Heating		
Food Processing	Concentration, Dehydration, Drying, Pasteurization, Sterilization, Effluent Treatment.		
Crumb Rubber & Tyre	bber & Heating, Curing, Mixing and Processing		



#### Parabolic Trough Collector (PTC)

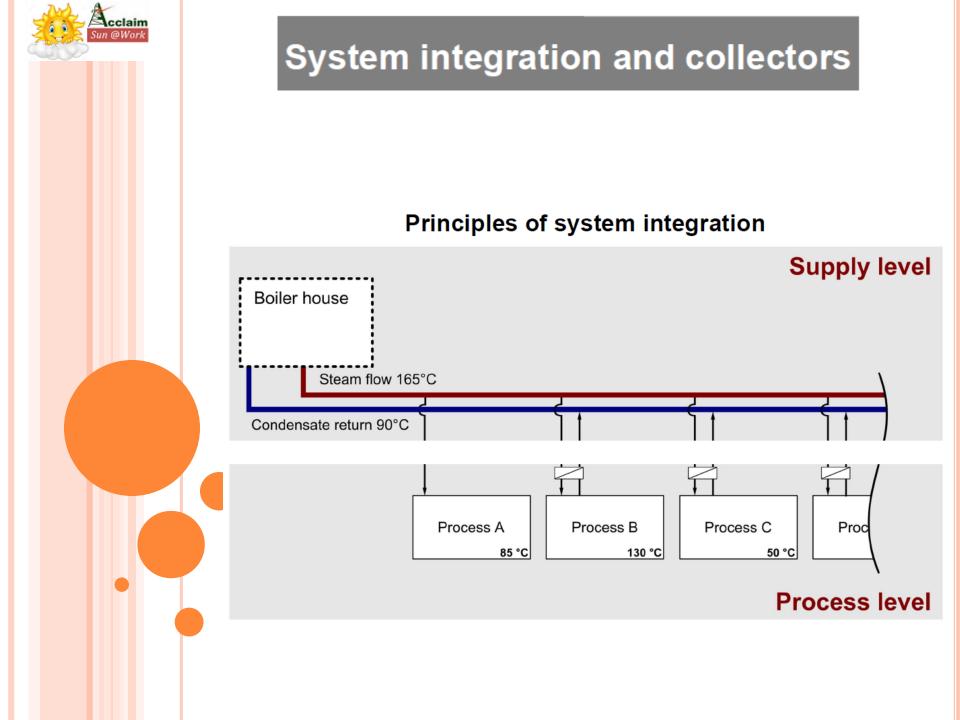
A parabolic trough collector (PTC) essentially has a linear parabolic shaped reflector (usually coated silver or polished aluminum) that focus the incident solar radiation on a linear receiver/ absorber located at the focus of parabola. Parabolic troughs use single-axis tracking. In order to achieve maximum efficiency of the collector, the trough is usually aligned on a north-south axis which tracks the sun along one axis from east to west during the day to focus maximum incident beam solar radiation along the line. Due to the parabolic shape of the collector, the trough can achieve average temperatures over 400°C. The heated working fluid may be used for medium temperature space or process heat, or to operate a steam turbine for power or electricity generation.



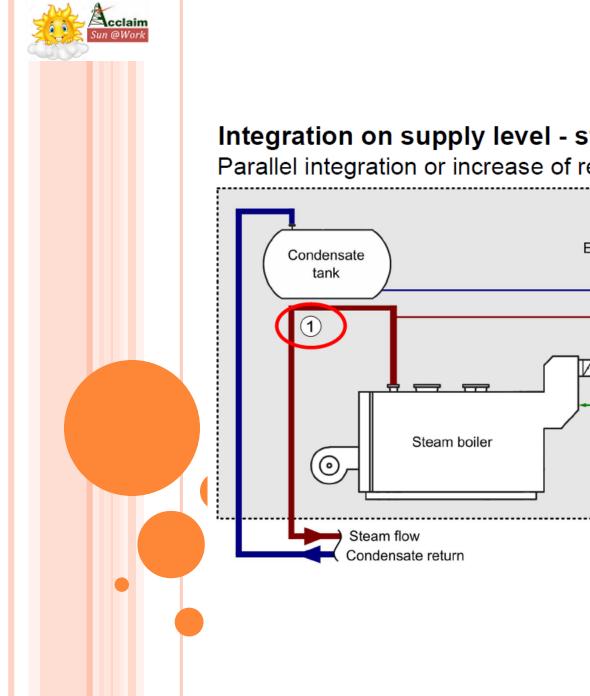


# PTSC can be integrated with:

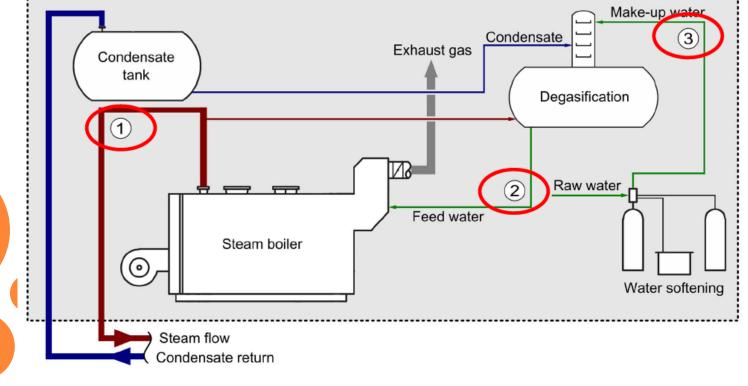
- Boilers
- Steam Ejectors
- Dryers
- Heat Exchangers

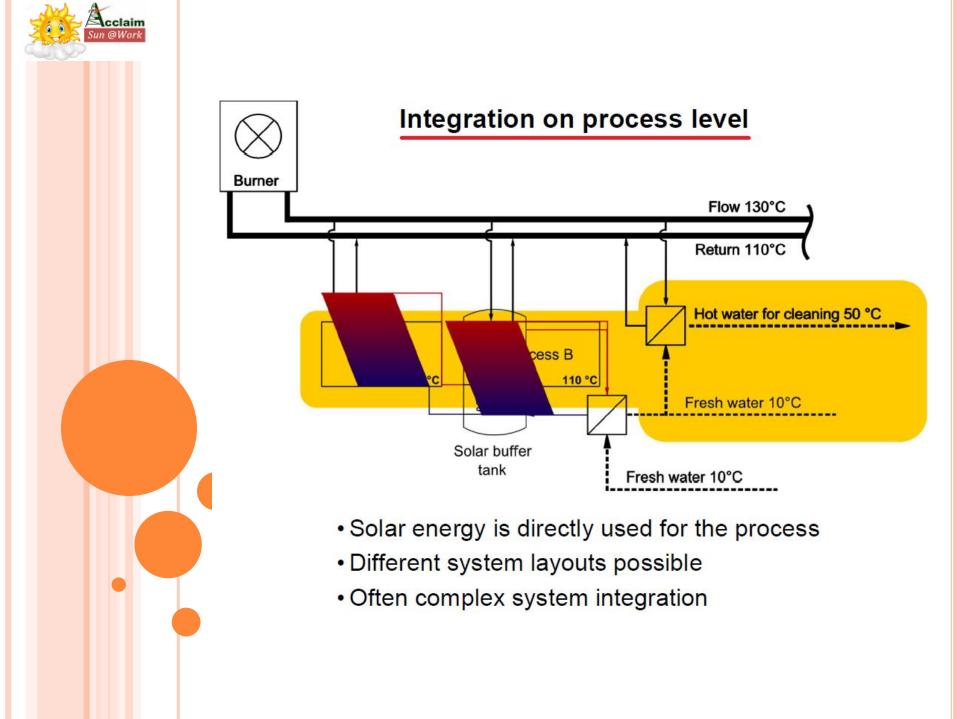


### claim Integration on supply level – hot water Burner Flow 130°C Return 110°C Hot water for cleaning 50 °C Process B Process A 110 °C 85 °C Fresh water 10°C Feed-in solar energy in heating circuit High set temperature Simple system integration Small number of system layouts



#### Integration on supply level - steam Parallel integration or increase of return temperature







### INTEGRATION OF PTSC IN PROCESS HEAT APPLICATIONS

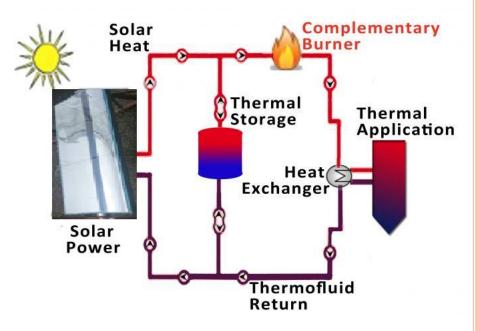
– Low up to 100°C

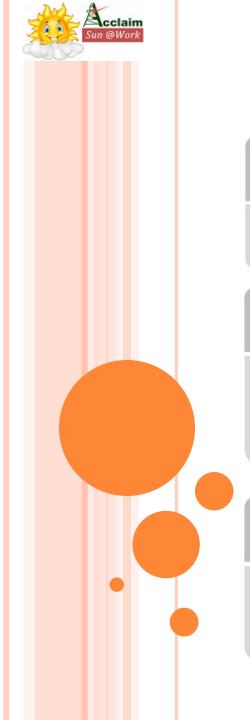
– Medium up to 200 °C

– Solar Cooling & refrigeration

- Solar desalination

- ETP Drying





### **Collectors for process heat applications**

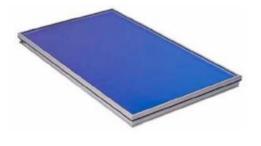
Up to 80 °C

Flat plate collectors

80..120 °C

Vacuum tube Advanced flat plate collectors





120..250 °C

CPC-, Fresnel-, parabolic through collectors



CHALLENGES & OPPORTUNITY IN SOLAR THERMAL APPLICATIONS

#### 1) Process disruption

Solution – Retrofit & Process Automation. Solar is a complementary solution and can always be reverted to existing system in case of deficiency in Solar Power.

#### 2) Convince Operating Personnel of benefits

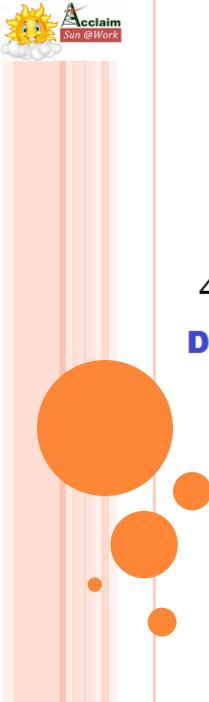
Will not burden the operators standing procedures and result in additional work.

#### 3) Cost

Demonstrate challenges to commercial viability

4) Space Availability for mounting PTSC

5) Post-Sales Support





### Manufacturer of Mechanical Seals

## 16 Kw Electrical Energy

4 Hot Water Bath of temp between 50 to 70° C

### **Degreasing & Cleaning of Mechanical Seals**



# **Trough Parameters**



### Measurement/Trough

Weight /trough (Approx weight of 1 Trough)

Space Requirement/Trough (Roof Top/Ground/Sheet Top)

### Output/trough

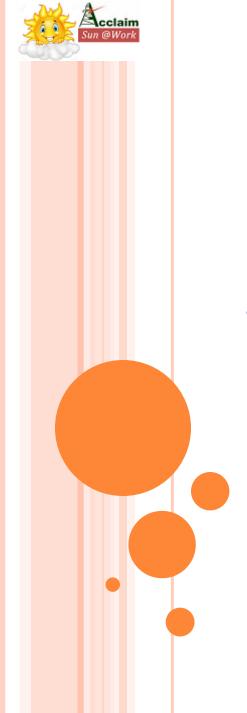
Standard array (Trough with single axis tracking)

Temperatures achievable

: 2.00 m x 1.0 m

: 25 Kg

- : 4.0 Sq.m
- : 760 KCal
- : 7 Max.
- : 200 Deg C <u>+</u>



# **Benefits**

### Subsidy

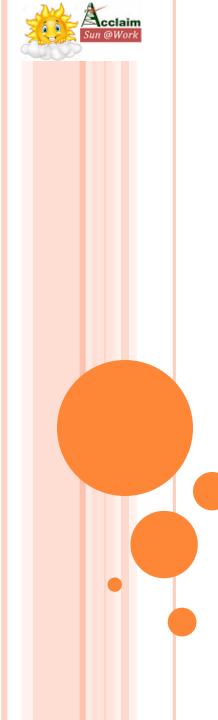
### : Rs.5,400/Sq Mtr

Accelerated Depreciation

: 80%

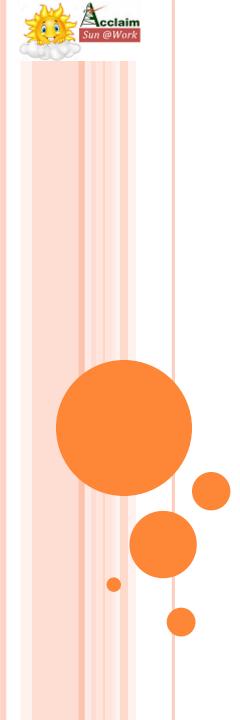
Pay back

: <2 years (For Diesel/LPG)



#### **Cost-Benefit Projection & Payback**

Note: The GREY shaded shell can be chan	ged to reflect your act	uals
Parameters Consi	dered	
Diesel used per day	240.00	Ltr
Diesel consumed hour	10.00	Ltr/hr
Cost of Diesel	60.00	Rs./Ltr
Calorific value of Diesel	9,000.00	Kcal/Ltr
Total Energy /hour	90,000.00	Kcal/Ltr
Solar Trough Parame	eters	
Solar Availability (Sun Hours/day)	6.00	Hours/day
Solar Energy Delivery/Trough	760.00	Kcal
Area Required for mounting/trough	4.00	Sq M
Solar Trough Requirement for client	118.00	No. Of Troughs
Cost of the Plant	44,25,000.00	Rs.
Less Subsidy (Whichever is lower)		
30% of cost OR	13,27,500.00	Rs.
@5,400/Sq Mtr	12,74,400.00	Rs.
Cost of the Plant	31,50,600.00	Rs
Year_1 Accelerated Depreciation Benefit (80%)	10,62,000.00	Rs
C2C	20,88,600.00	At end of Year-1
Savings Calculation	on	
Diesel replaced/day	59.79	Ltr/day
Amount spent on Diesel Savied/day	3,587.20	Ltr
Savings per Annum (330 days)	11,83,776.00	Rs
ROI	1.76	Years



#### **Installation Pictures**





*Innovative design* using *Finite Element methods* to withstand wind loads in excess of 100 kmph

**Smaller footprint** (2 m x 1 m) Light Weight Parabolic Trough for medium to small scale applications

**Ground Mounting** 

or *Roof Top model* ✓for Concrete Floor ✓for Pre-Fabricated Sheets

Very Low Maintenance





Achievements

#### Velan Hotels Limited -

2.8 Megawatt biomass power with total waste heat recovery

Arashi Hi-Tech Biopower (P) Limited – 1 MW grid linked biomass power

Avon Seals Limited – PTSC for water bath heating

Hindustan Pencil Limited - Captive Gasifier power plant

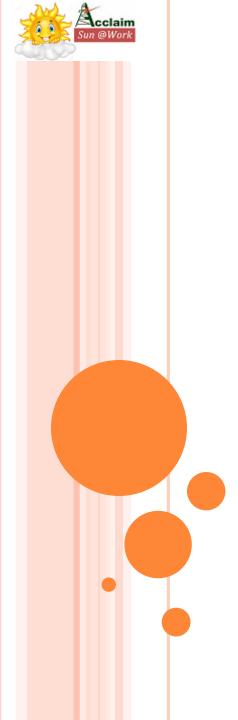
Apsara Pencil (P) Limited – Captive Gasifier power plant

Industrial Minerals Limited – Captive Gasifier thermal plant

**TNPL** – Biomethanation of Kitchen and Food waste

Carpalendo Carbons P Ltd - Coconut shell to Shell charcoal

Thyrocare Technologies Limited – Solar rooftop 80 kWp





This is your planet



go green



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